45 Automatic Colt Pistol (ACP)

Not to be confused with <u>.45 Colt</u>.





Case length

Overall length

.45 ACP cartridge <u>full metal jacket</u>		
Туре	<u>Pistol</u>	
Place of origin	United States	
Service history		
Wars	World War I – present	
Production history		
Designer	John Browning	
Designed	1904	
Produced	1905-present	
Variants	.45 ACP +P, .45 Auto Rim, .45 Super, .460 Rowland	
Specifications		
Case type	Rimless, straight	
Bullet diameter	.452 in (11.5 mm)	
Land diameter	.442 in (11.2 mm)	
Neck diameter	.473 in (12.0 mm)	
Base diameter	.476 in (12.1 mm)	
Rim diameter	.480 in (12.2 mm)	
Rim thickness	.049 in (1.2 mm)	

.898 in (22.8 mm)

1.275 in (32.4 mm)

Case capacity 26.7 gr H_2O (1.73 cm³)

Rifling twist 1 in 16 in (406 mm)

Primer type Large (some makers are now using small) pistol

Maximum pressure (<u>CIP</u>) 19,900 psi (137 MPa) Maximum pressure (<u>SAAMI</u>) 21,000 psi (140 MPa)

Ballistic performance

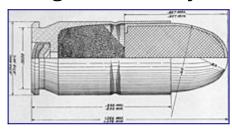
Bullet mass/type	Velocity	Energy
230 gr (15 g) FMJ, Winchester	835 ft/s (255 m/s)	356 ft·lbf (483 J)
165 gr (11 g) Hydra-shok, Federal	1,060 ft/s (320 m/s)	412 ft·lbf (559 J)
230 gr (15 g) FMJ, Double Tap	960 ft/s (290 m/s)	471 ft·lbf (639 J)
185 gr (12 g) JHP +P, Underwood	1,200 ft/s (370 m/s)	592 ft·lbf (803 J)
90 gr (6 g) TFSP, RBCD	2,036 ft/s (621 m/s)	829 ft·lbf (1,124 J)

The .45 ACP (<u>Automatic Colt Pistol</u>) or .45 Auto (11.43×23mm)[1] is a <u>rimless</u> straight-walled handgun <u>cartridge</u> designed by <u>John Moses Browning</u> in 1904, for use in his prototype <u>Colt semi-automatic pistol</u>. After successful military trials, it was adopted as the standard chambering for Colt's <u>M1911 pistol</u>.[2] The round was developed due to a lack of stopping power experienced[3] in the <u>Moro Rebellion</u> in places like <u>Sulu</u>. The issued ammunition, <u>.38 Long Colt</u>, had proved inadequate, motivating the search for a better cartridge. This experience and the <u>Thompson–LaGarde Tests</u> of 1904 led the Army and the Cavalry to decide that a minimum of .45 caliber was required in a new handgun.

The standard issue military .45 ACP round uses a 230-grain (14.9 g) round nose projectile that travels at approximately 830 feet per second (250 m/s) when fired from a government-issue M1911A1 pistol. It operates at a relatively low maximum chamber pressure rating of 21,000 psi (140 MPa), compared to 35,000 psi (240 MPa) for both 9mm Parabellum and .40 S&W, which due to a low bolt thrust helps extend the service lives of weapons. Since standard-pressure .45 ACP rounds are subsonic when fired from handguns and submachine guns, it is a useful caliber for suppressed weapons to eliminate the sonic boom.

Today, most <u>NATO</u> militaries use sidearms chambered for the <u>9×19mm Parabellum</u> cartridge, but the effectiveness of the .45 ACP cartridge has ensured its continued popularity with large-caliber sport shooters, especially in the United States. In 1985, the .45 ACP M1911A1 pistol was replaced by the <u>Beretta M9</u> 9 mm pistol as the main sidearm of the U.S. military, which in turn was replaced with the <u>SIG Sauer P320</u> 9 mm pistol in 2017, designated M17 for the full-size and M18 for the compact.

Design and history



Cross-sectional diagram of U.S. Army .45 ACP "ball cartridge" for the Model 1911 pistol, with dimensions in inches

During the late 19th century and early 20th centuries, the <u>U.S. Cavalry</u> began trials to replace their sidearm arsenal of issued <u>.45 Colt Single Action Army</u> (SAA) in favor of the more modern and versatile double-action revolver in .45 Colt.

After the example of the Cavalry, the Army in turn had fielded versions of <u>double-action revolvers</u> in <u>.38 Long Colt</u>. It was eventually evaluated that the .38 caliber round was significantly less effective in overall stopping power than the <u>.45 Colt</u> against determined opponents in cases such as the Tausug <u>Moro juramentado</u> warriors, who were encountered in the <u>Moro Rebellion</u>.[4][5][6][7] The standardissue rifle, the <u>.30-40 Krag</u>, had also failed to stop Moro warriors effectively;[8] the British had similar lack-of-stopping-power issues switching to the <u>.303 British</u>, which resulted in the development of the <u>dum-dum</u> bullet, in an attempt to compensate for the round's deficiencies. This experience, and the <u>Thompson–LaGarde Tests</u> of 1904, led the Army and the Cavalry to decide a minimum of .45 caliber was required in a new handgun. Thompson and Major <u>Louis Anatole La Garde</u> of the medical corps arranged tests on cadavers and animals in the Chicago stockyards, resulting in their declaring that the .45 was the most effective pistol cartridge. They noted, however, training was critical to make sure a soldier could score a hit in a vulnerable part of the body.

Colt had been working with Browning on a .41 caliber cartridge in 1904, and in 1905, when the Cavalry asked for a .45-caliber equivalent, Colt modified the pistol design to fire an enlarged version of the prototype .41 round. The result from Colt was the Model 1905 and the new .45 ACP cartridge. The original round that passed the testing fired a 200-grain (13 g) bullet at 900 ft/s (274 m/s), but after a number of rounds of revisions between Winchester Repeating Arms, Frankford Arsenal, and Union Metallic Cartridge, it ended up using a 230-grain (15 g) bullet fired at a nominal velocity of 850 ft/s (259 m/s). The resulting .45 caliber cartridge, named the ".45 ACP", was similar in performance to the .45 Schofield cartridge and only slightly less powerful while significantly shorter than the .45 Colt cartridge that the United States Cavalry was using at the time.

By 1906, bids from six makers were submitted, among them, Browning's design, submitted by Colt. Only <u>DWM</u>, <u>Savage</u>, and Colt made the first cut. DWM, which submitted two <u>Parabellums</u> chambered in .45 ACP, withdrew from testing after the first round of tests, for unspecified reasons.[9]

In the second round of evaluations in 1910, the Colt design passed extensive testing with no failures, while the Savage design suffered 37 stoppages or parts failures. [9] The Colt pistol was adopted as the Model 1911.

The cartridge-pistol combination was quite successful but not satisfactory for U.S. military purposes. Over time, a series of improved designs were offered, culminating in the adoption in 1911 of the "Cal. 45 Automatic Pistol Ball Cartridge, Model of 1911", a 1.273-inch-long (32 mm) round with a bullet weight of 230 grains (15 g). The first production, at <u>Frankford Arsenal</u>, was marked "F A 8 11", for the August 1911 date.

The cartridge was designed by John Browning for Colt, but the most influential person in selecting the cartridge was Army ordnance member General <u>John T. Thompson</u>. After the poor performance of the Army's .38 Long Colt pistols evidenced during the <u>Philippine–American War</u> (1899–1902), Thompson insisted on a more capable pistol cartridge.[10]

Military cartridges

U.S. military



45 x 23 mm Automatic Colt Pistol Mod. 1911 (Peters Cartridge Co, USA)

The "T" (trials) designation was used for the experimental version of a cartridge and "M" (model) is used for the accepted and standardized version. It came in either 24-round revolver ammo cartons, containing eight 3-round "half-moon" clips (1917-1945), pre-war 20-round cartons (1911-1942), or wartime 50-round cartons (1942–present). The M12 and M15 shotshell rounds were packed in 20-round cartons sealed in foil-lined paper.

Caliber .45 ball M1911 was the standard full-metal jacketed lead-core bullet.

Caliber .45 dummy M1921 has a hole drilled through the case and does not have a primer.

Caliber .45 blank M9 has a tapered case and does not have a bullet.

Caliber .45 shot M12(T23) (1943-1944) was a survival round with a round-nosed red wax paper projectile containing 118 pieces of No .7 ½ birdshot. It was issued in USAAF survival kits[11] to allow pilots and aircrew armed with the Colt M1911A1 to use it for hunting small game.[12] The shotshell was a little longer than a standard round, so the operator had to load it in the action individually.[13] It was extracted after firing by removing the magazine, pulling back the slide, and pushing down on the case until it fell down the magazine well.[14] Reports showed that the

paper projectile was affected by humidity and would swell or break apart. It was made limited standard until replaced by the .45 M15 shot cartridge.

Caliber .45 shot M15 was an improved survival round loaded with 108 pieces of No. 7½ birdshot, with wadding and a <u>vermilion</u> cardboard disc sealing the casemouth. It was loaded and extracted exactly like the M12 shot cartridge.

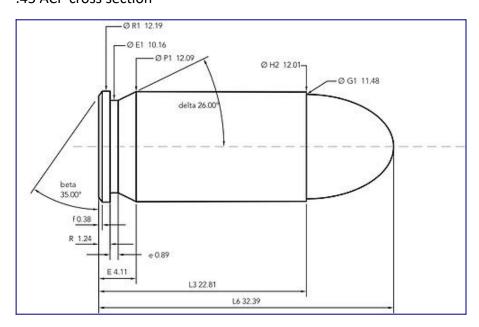
Caliber .45 tracer M26 (T30) has a red tip. The round was designed as a short-ranged red flare for use in emergency signalling.

Cartridge dimensions

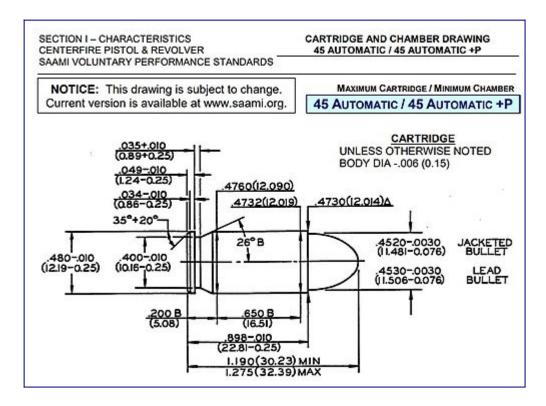
The .45 ACP has 1.62 mL (25 g H_2O) cartridge case capacity.



.45 ACP cross section



45 Auto maximum CIP cartridge dimensions. [15] All sizes are in millimeters (mm).



SAAMI specifications for 45 Automatic.[16] All dimensions are in inches (millimeters)

The common <u>rifling twist rate</u> for this cartridge is 1 in 16 in (406 mm), 6 grooves, \emptyset lands = .442 in (11.23 mm), \emptyset grooves = 45 in (11.43 mm), land width = .147 in (3.73 mm) and the <u>primer type</u> is large pistol. The cartridge headspaces on the mouth of the case at the L3 datum reference.[17]

According to Commission internationale permanente pour l'épreuve des armes à feu portatives (CIP) rulings, the .45 ACP cartridge case can handle up to 131 MPa (19,000 psi) P_{max} piezo pressure. In CIP-regulated countries every pistol cartridge combination has to be proofed at 130% of this maximum CIP pressure to certify for sale to consumers. This means that .45 ACP chambered arms in CIP-regulated countries are currently (2016) proof-tested at 170 MPa (25,000 psi) PE piezo pressure. [15]

The <u>SAAMI</u> pressure limit for the .45 ACP is set at 21,000 psi (144.79 MPa) piezo pressure,[18] while the SAAMI pressure limit for the <u>.45 ACP +P</u> is set at 23,000 psi (158.58 MPa), piezo pressure.

Performance

The .45 ACP is an effective combat pistol cartridge. It combines accuracy as well as stopping power for use against human targets, has relatively low muzzle blast and flash, and it produces a stout, but manageable <u>recoil</u> in handguns (made worse in compact models).

The standard-issue, military .45 ACP cartridge contains a 230-grain bullet that travels at approximately 830 feet per second (253 m/s) when fired from the government-issue M1911A1 pistol, and approximately 950 feet per second (290 m/s) fired from the
Thompson M1A1 submachine gun">
The cartridge comes in various specialty rounds of varying weights and performance levels as well.[2]

The cartridge operates at a relatively low maximum <u>chamber pressure</u> rating of 21,000 psi (145 MPa) (compared to 35,000 psi [241 MPa] for <u>9mm Parabellum</u> and <u>.40 S&W</u>, 37,500 psi [259 MPa] for <u>10mm Auto</u>, 40,000 psi [276 MPa] for <u>.357 SIG</u>), which due to a low <u>bolt thrust</u> helps extend service life of weapons in which it is used. Some makers of pistols chambered in .45 ACP do not certify them to use Plus P ammunition.

In its non-expanding <u>full metal jacket</u> (FMJ) version, the .45 ACP cartridge has a reputation for effectiveness against human targets because of its heavy mass, having the capacity to penetrate tissue deeply, and damage the central nervous system. Its large 11.5 mm diameter creates a more substantial permanent wound channel versus smaller calibers, which can lower blood pressure rapidly if critical organs of the circulatory system are hit.

In its expanding <u>hollow point</u> form, it is also particularly effective against human targets. In tests against ballistic gelatin, a 185-grain hollow point traveling at 1,050 feet per second expanded to about .76 inch. This is a significantly large permanent wound cavity for a handgun projectile. For those who follow the energy dump and/or hydrostatic shock theories of wounding ballistics, this is ideal. While slightly decreasing penetration and likewise the chance of hitting a vital organ, a large diameter wound will cause more blood loss. There is also a reduced likelihood of overpenetration, meaning that it is more likely that the projectile will transfer all of its kinetic energy to the intended target, thus more reliably incapacitating them.

Drawbacks for military use include the cartridge's large size, weight, increased material costs in comparison to the smaller, flatter shooting NATO standard 9×19mm Parabellum cartridge, a cartridge which uses less powder, brass, and lead per round. Standard 9mm NATO ammunition has a more limited armor penetration capability—a deficiency shared with .45 ACP, whose large, slow bullet does not penetrate armor to any great extent. The low muzzle velocity also makes the bullet drop over long ranges, making hits more difficult; however, it is important to note that the vast majority of self-defense situations involving handguns typically occur at close ranges.

After two years of testing, one of the final FBI comments was that services that adopt (or stay with) .40 S&W or .45 ACP did so at the risk of increased recoil and a possible reduction in accuracy as 9×19mm with premium quality ammunition had nearly exactly the same performance.[19] A factor rated by the recent FBI testing was accuracy and time to recover. The .45 ACP handguns ranked last, largely due to increased recoil.[19]

Use in suppressors

As standard pressure .45 ACP rounds fired from handguns and submachine guns are inherently subsonic, it is one of the most powerful pistol calibers available for use in <u>suppressed weapons</u> since subsonic rounds are quieter than supersonic rounds. The latter inevitably produce a highly compressed <u>shock wave</u>, audible as a loud "crack", a small <u>sonic boom</u>, while they travel through the air. Suppressors reduce the audible "report" by slowing and channeling the high speed gas generated

by the burning/expanding gunpowder before it exits the muzzle resulting in a muffled "cough". Suppressors cannot act on a supersonic shock wave continuously generated by a bullet exceeding the 1,087 ft/s (331 m/s) speed of sound at 32 °F (0 °C) ambient cold temperatures, as this shock wave is continuously produced throughout the entire flight path over which the bullet is supersonic, which extends long after it exits the barrel.

The downside to the use of .45 ACP in suppressed weapons is that increasing the diameter of the passage through a suppressor decreases the suppressor's efficiency; thus, while .45 ACP is among the most powerful suppressed pistol rounds, it is also one of the loudest. Most .45 suppressors must be fired "wet" (with an <u>ablative</u> medium, usually oil or water) to bring sound levels down to "hearing-safe" (under 140 <u>dB</u>, generally).[20]

Magazine capacities

Magazine capacity varies depending on the type of firearm. Standard (not extended) single-stack magazines, pistols based on the 1911 design commonly hold eight rounds or fewer. Many modern pistols have adapted the cartridge into double-stacked magazine designs to increase ammo capacity, though this increases the pistol's handle girth, but not width. The less-rounded back strap helps to spread the recoil out more and make the pistol more pleasant to shoot. <u>Drum magazines</u> used mostly for submachine guns have a capacity of 50 or 100 rounds.

Adoption



.45 ACP pistol cartridge, FMJ bullet

Several US tactical police units still use the .45 pistol round. [21][22][23] While high capacity firearms are available in .45 ACP, the greater length and diameter of the .45 ACP means that the grip of the pistol must be longer and wider than the grip of a comparable pistol of a smaller caliber; this increase in grip size can make the pistol difficult to use for shooters with smaller hands.

Today, most <u>NATO</u> militaries use sidearms chambered for the <u>9×19mm Parabellum</u> cartridge, but the effectiveness of the .45 ACP cartridge has ensured its continued popularity with large-caliber sport shooters, especially in the <u>United States</u>.[24] In addition, select military and police units around the world still use firearms firing the .45 ACP.[24] In 1985, the .45 ACP M1911A1 pistol was replaced by

the <u>Beretta M9</u> 9mm pistol as the main sidearm of the U.S. military, although select Special Operations units continue to use the <u>M1911A1</u> or other .45 ACP pistols.

Load variants

Rounds are available from 68 grains to 300 grains (4.4 g to 19 g) with a common load being the standard military loading of a 230-grain (15 g) FMJ bullet (for comparison, the most common 9mm load is 115 grains (7.5 g), half the weight). Specialty rounds are available in weights under 100 grains (6.5 g) and over 260 grains (17 g); popular rounds among reloaders and target shooters include 185-grain to 230-grain (12 g to 15 g) bullets. [25][26] Target shooters competing in Bullseye Pistol (aka Precision Pistol) find that .45 ACP ammunition using light bullets (12 to 13 g) and low velocities paradoxically generates less recoil than 9mm ammunition of equivalent accuracy, despite its larger caliber, and allows better scores in sustained fire. Hollow-point rounds intended for maximum effectiveness against live targets are designed to expand upon impact with soft tissue, increasing the size of the permanent cavity left by the bullet as it passes through the target.

<u>Tracer ammunition</u> for the .45 ACP was manufactured by <u>Frankford Arsenal</u> and by <u>Remington Arms</u>. This ammunition was available to the <u>United States Border Patrol</u> as early as 1940 and was used through <u>World War II</u> for emergency signalling by downed <u>United States Navy</u> and <u>Marine Corps</u> air crew. Tracer ammunition was identified by painting the bullet tip red.[27]

Plus P

Most ammunition manufacturers also market what are termed "+P" (pronounced "plus P", designating overpressure ammunition) loadings in pistol ammunition, including the .45 ACP. This means the cartridge is loaded to a higher maximum pressure level than the original SAAMI cartridge standard, generating higher velocity and more muzzle energy. In the case of the .45 ACP, the new standard cartridge pressure is 21,000 psi (145 MPa) and the SAAMI .45 ACP +P standard is 23,000 psi (159 MPa). This is a common practice for updating older cartridges to match the better quality of materials and workmanship in modern firearms.[24]

The terminology is generally given as "45 ACP +P" and sometimes, but not always, appears on the headstamp. These cartridges have the same external dimensions as the standard-pressure cartridges and will chamber and fire in all firearms designed for the standard-pressure loadings. The inner dimensions of the +P cartridge are different from the standard-pressure cartridge dimensions and thus allows for higher pressures to be safely achieved in the +P cartridge. If +P loadings are used in firearms not specifically designed for them, they may cause damage to the weapon and injuries to the operator.

Others

Popular derivative versions of the .45 ACP are <u>.45 Super</u> and .460 Rowland.[24] The Super is dimensionally identical to the .45 ACP; however, the cartridge carries a developer established pressure

of 28,500 psi (197 MPa) and requires minor modification of firearms for use. The Rowland operates at a developer established 40,000 psi (276 MPa) <u>SAAMI</u> and may only be used within a select group of firearms significantly modified for this purpose; the Rowland case is 0.057 inches (1 mm) longer specifically to prevent it from being chambered in standard .45 ACP firearms. Brass cases for each of these cartridges carry the applicable name within the headstamp. The Super provides approximately 20% greater velocity than the .45 ACP +P; the Rowland approximately 40% greater velocity than the .45 ACP +P.[24]